# **DTF (Direct-to-Film) Printing: Details, Instructions, and Suitable Fabrics**

#### 1. DTF Print Details:

#### • What is DTF Printing?

Direct-to-Film (DTF) printing is a process where designs are printed onto a special film using CMYK or white ink and then transferred onto garments using heat press. The technology allows for vibrant, high-quality prints on various fabrics.

## • Printing Process:

The design is first printed onto a special transfer film using a DTF printer. After printing, the film is coated with an adhesive powder, which is melted onto the film. The design is then transferred onto the garment using a heat press.

#### • Durability and Quality:

DTF prints are known for their excellent durability, sharp details, vibrant colors, and flexibility. The prints adhere to the fabric well, offering a long-lasting solution for both light and dark-colored fabrics.

**2. Washing Instructions:** To maintain the quality and longevity of your DTF prints, follow these washing instructions:

# • Washing Temperature:

Wash the garment in cold water (max. 30°C/86°F) to prevent fading or damage to the print.

#### • Washing Method:

Turn the garment inside out before washing to reduce wear on the print. It's best to wash DTF-printed items on a gentle cycle to protect the fabric and print. prefer Hand wash.

#### • Avoid Bleach:

Do not use bleach or any strong chemicals, as they can damage the print and fabric.

#### Drving:

Air-drying is the best option. Avoid tumble drying, as the high heat may damage the print. If necessary, tumble dry on low heat.

#### • Ironing:

If ironing is necessary, iron the garment inside out and avoid direct heat on the print. Use a medium heat setting and place a cloth between the iron and the print.

#### 3. Handle and Care Instructions:

#### Avoid Abrasive Surfaces:

DTF prints are sensitive to abrasive surfaces. Avoid scrubbing or rubbing directly on the print to prevent damage.

#### • Storage:

Store printed garments in a cool, dry place away from direct sunlight to prevent fading. If storing for extended periods, avoid folding the garment in a way that presses the print.

# • Stretching & Pulling:

Avoid stretching or pulling the fabric excessively, as this may affect the alignment and quality of the print.

#### • First Wash:

For the first wash, it's recommended to wait 24-48 hours after the print has been transferred to ensure it has properly set.

• Avoid Ironing Directly on the Print: Never iron directly over the print area

### 4. Suitable Fabrics for DTF Printing:

DTF printing is highly versatile and works well with various fabrics. The most suitable fabrics include:

#### • Cotton:

DTF works best on 100% cotton or cotton-blend fabrics, offering vibrant colors and durability.

## • Polyester:

DTF is also effective on polyester or polyester blends, making it suitable for sportswear, performance wear, and other synthetic fabrics.

#### • Cotton-Polyester Blends:

These fabrics are a great choice for DTF printing, as they offer both comfort and durability.

#### • Nylon:

Nylon fabrics can also be used, but it's important to ensure the fabric has a smooth texture to achieve optimal print quality.

#### • Canvas and Denim:

DTF can work well on heavier fabrics like canvas and denim, provided they have a smooth surface.

#### **Not Ideal For:**

- Silk or delicate fabrics: These may be more sensitive to the heat press and could result in less durable prints.
- **Highly textured or uneven fabrics** may not yield the best results, as the print may not adhere well or could have uneven coverage.

By following these guidelines, you can ensure that your DTF prints stay vibrant, durable, and maintain their quality over time!

Creating a **Ready DTF** (**Direct to Film**) **Design** requires some specific considerations to ensure the best quality output when transferring the design onto fabric. Below is a set of **guidelines** you can follow to prepare designs for DTF printing:

## 1. Design File Format

- **Preferred File Format:** PNG, TIFF, PSD, or AI (Adobe Illustrator) are widely accepted formats. PNG is especially preferred because it supports transparent backgrounds, which is essential for many DTF designs.
- Color Profile: Use RGB color mode for designing since DTF printers work better with RGB, which corresponds better to screen colors. SRGB needed for good color accuracy.

#### 2. Resolution

• **Optimal Resolution:** The ideal resolution for your design should be 300 DPI (dots per inch). This ensures that your design will be crisp and clear when printed. Avoid using low-resolution images (like 72 DPI), as this can lead to pixelation or blurriness when printed.

# 3. Design Size

- **Design Dimensions:** The size of your design should be appropriate for the area where it will be printed. Always check the specifications of your printing equipment or vendor for the recommended print size (usually in inches or centimeters).
- **Bleed Area:** Make sure to include a small bleed area (usually around 0.25 inches or 6 mm) around your design to ensure no edges are cropped during the printing process.

#### 4. Color Considerations

- Use Bright and Vivid Colors: DTF prints are known for their ability to reproduce rich colors, but using extremely dark or subtle shades may result in a less vibrant print. Bright, vivid colors will give you the best results.
- Avoid Color Gaps: DTF prints are not ideal for designs with very fine or intricate gaps between colors. Ensure that there are no thin lines that might not print properly or could create unintentional gaps between colors.

# 5. Backgrounds & Transparency

- **Transparency:** For designs with transparency (like logos), make sure to save the design as a PNG file to preserve the transparent background.
- **Avoid Overly Dark Backgrounds:** While dark backgrounds can work, be mindful that the print will have a white base layer under dark sections. Ensure that your design accommodates this for a clean final result.

Avoid semi transparent or gradient design to get accurate color

#### 6. Fonts & Text

- **Fonts:** Use clear, bold fonts that are easy to read. Thin or script fonts can become difficult to print clearly. Be mindful of font size avoid fonts too small to print properly.
- **Text Outline:** If your design includes text, consider adding an outline or stroke to ensure the text doesn't get lost or blurry during the printing process.

# 7. White Layer Printing

• White Ink Layer: DTF printing uses a white ink layer beneath the colors to ensure proper opacity on dark fabrics. Make sure to check with your printer vendor whether they need a separate file for the white layer or if it's included in the original design.

## 8. Spacing Between Elements

• **Maintain Adequate Spacing:** Ensure there is enough space between intricate parts of your design. DTF printing may struggle with very fine details or designs that are too close together.

#### 9. Vector vs Raster

- **Vector Files:** If possible, use vector-based designs (such as .AI or .EPS files) for logos or graphics with clean lines. Vectors can be resized without losing quality, which is ideal for printing in different sizes.
- **Raster Images:** If you're working with raster images (such as photos or complex designs), ensure that they are high-resolution (300 DPI or more).

# 10. File Organization

- Layers and Grouping: Keep your design layers organized in programs like Photoshop or Illustrator. Separate layers for each color or section will help simplify the printing process.
- **File Naming:** Use clear and concise file names for your designs, including relevant details such as color type or size and location of print like front or back.

# 11. Mockups

• **Mockup Creation:** Create mockups of your design on the intended garment or item to visualize how it will look after printing. This can help in adjusting sizes, placement, and design elements before finalizing the print.

By following these guidelines, you can prepare a **Ready DTF design** that is optimized for quality printing, ensuring your prints come out vibrant, detailed, and professional!

It sounds like you're looking to create a description for a custom DTF (Direct to Film) printing service on T-shirts, where the price may vary based on the size and location of the print. Here's a suggestion for a description you can use:

# **Custom DTF Printing for T-shirts place order**

Want a unique design on your T-shirt? Our custom DTF printing service offers high-quality prints that bring your designs to life! Whether you're looking for a small logo or a large, intricate graphic, we can customize it just the way you want.

## **Pricing Details:**

- Prices may vary based on the size of the print and its placement on the T-shirt.
- Smaller designs (like logos or chest prints) tend to be more affordable.
- Larger prints (like full-back designs or all-over prints) may cost more.

For an accurate quote, feel free to chat with us on **WhatsApp**! Send us your design, and we'll provide you with the best price based on your quantity and specifications.

Print suggestions for print location -



Feel free to adjust any details, and let me know if you'd like to tweak anything!